

*Stag*  
Mini Bus



# The Happiness Mini Bus



- ▶ Highest seating capacity for an LCV - 36 seats
- ▶ Fuel efficient
- ▶ Fully built buses / coaches
- ▶ Shorter turning circle radius for easy maneuverability

**TQ**  
SERIES



**ASHOK LEYLAND**



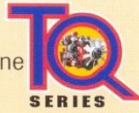
HINDUJA GROUP



To a passenger happiness means a comfortable ride and safe journey. To a mini bus owner happiness is lower cost of operation, quick turnaround time for more trips per day, total reliability and low maintenance. To a driver, happiness is instant pick up, easy maneuverability and a fatigue-free drive. Ashok Leyland STAG has something to keep everyone smiling.

### Advantage Stag

- Powered by fuel efficient 'H' TQ series engine meeting BS II and BS III emission norms
- 120 ps power and 40 kgm (BS II) and 41 kgm (BS III) torque gives greater travel speeds and superior pick up
- Highest seating capacity for an LCV
- Rugged aggregates requiring lower maintenance
- Short turning circle dia allows easy maneuverability on narrow city and rural routes
- Available as fully built buses



### Applications

School Bus, Staff Bus, Tourist Coaches, Executive Coaches and general Public Transport.

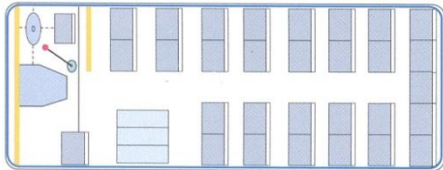
### Outstanding Driveline

The 310 mm diaphragm clutch with 5 speed ZF synchromesh gearbox and heavy duty rear axle with hypoid gear provides smooth power transmission and reliability.

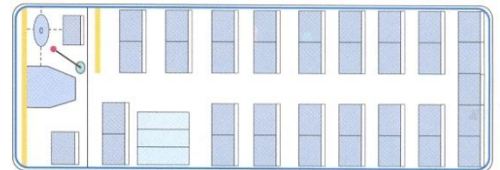
### Anytime, Anywhere Service:

- Excellent network of authorised service outlets across the country
- Priority attention at all service outlets
- Ashok Leyland trained mechanics with customised tools
- Readily available spare parts

**Backed by Ashok Leyland:** The Stag range is the result of extensive R&D efforts at Ashok Leyland - the first Indian commercial vehicle manufacturer to receive ISO 14001 certification for all its manufacturing units. Stag offers you the Ashok Leyland advantage of lower running cost, more seats and hence more earnings, high reliability and long life.



3600mm - 30 seats



4200mm - 36 seats

### Specifications

	BS II	BS III
Engine	'H' Series 4CTI turbocharged intercooled	'H' series 4CTI electronically controlled
Maximum Power	120 ps @ 2500 rpm	120 ps @ 2400 rpm
Maximum Torque	40 kgm @ 1500 - 1600 rpm	41 kgm @ 1600 rpm
Air filter	Dry type	
Bore x Stroke	104 x 113mm	
Clutch	310 mm dia single plate diaphragm type hydraulically actuated	
Transmission	5 speed ZF Synchromesh Gearbox	
Frame	All steel ladder type	
Suspension	Semi elliptic multileaf with shock absorbers in front and rear	
Steering	Recirculating ball type with variable ratio	
Service brake	Full air dual line 'S' cam brakes	
Parking brakes	Graduated hand control valve operated on rear wheels	
Battery	12 V - 120Ah	12 V - 120Ah
Alternator	12 V - 35 A	12V - 65 A
Tyres	Front - 2, Rear - 4, Spare - 1 : 7.50 x 16 - 16 PR in front and rear	

The specifications are liable to change due to continuous improvements and are for reference only. Do not drill or weld on frame.

### Major Dimensions (in mm)

Wheel base	3600	4200
Front overhang	1404	1404
Rear overhang	2160	2520
Overall length	7164	8124
Overall width	2134	2134
Front track	1753	1753
Rear track	1617	1617
Ground clearance	200	200
Turning circle radius	7100	8000
GVW (kgs)	7500	7500
No. of seats (standard)	30+1	36+1

Your friendly dealer

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